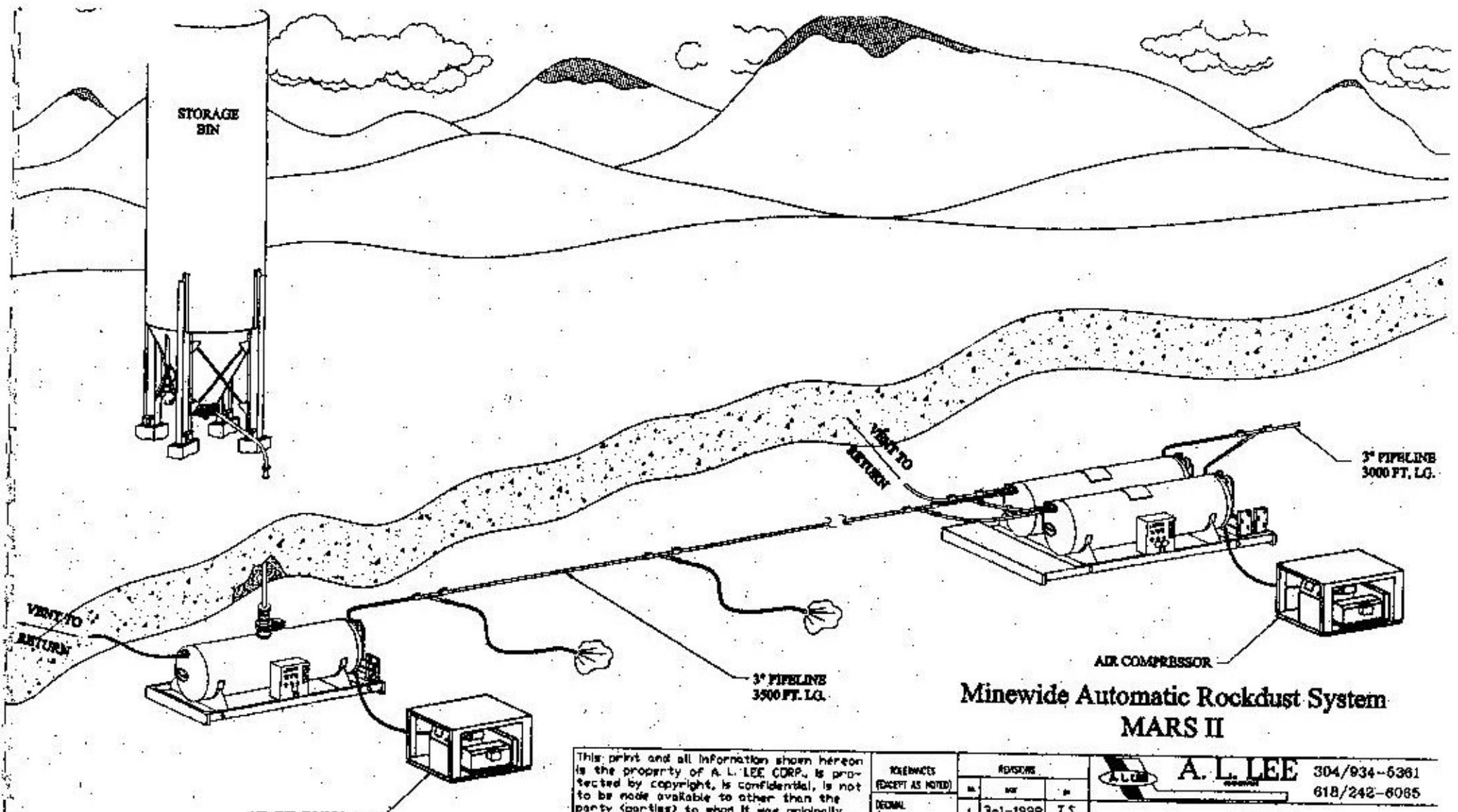


TOLERANCES (EXCEPT AS NOTED)	REVISIONS			DRAWN BY A. L. LEE	SCALE FULL	DATE 10/22/98	DRAWING NO. S500006A
	REV.	DATE	BY:				
DECIMAL	1						
FRACTIONAL	1						
ANGULAR	1			DRAWN BY A. L. LEE			
	57			MODIFIED BY A. L. LEE			

**MARS II STANDARD DUAL TANK ARRANGEMENT**

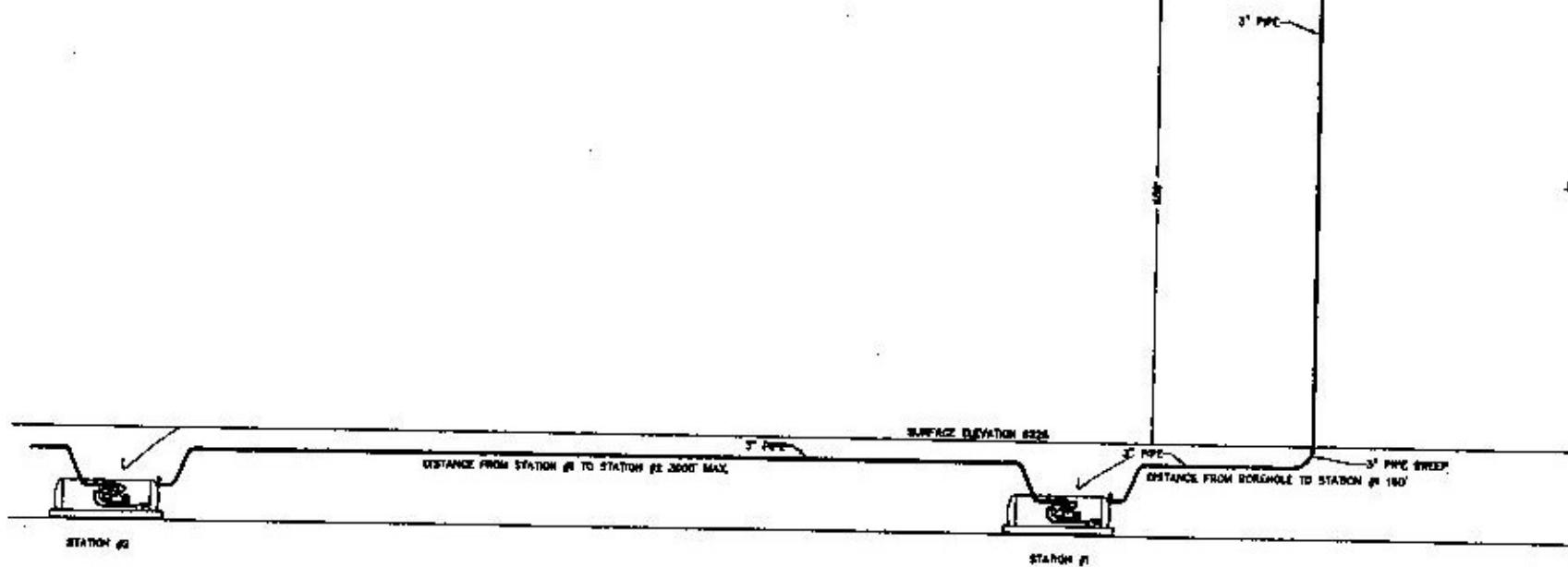


**Minewide Automatic Rockdust System  
MARS II**

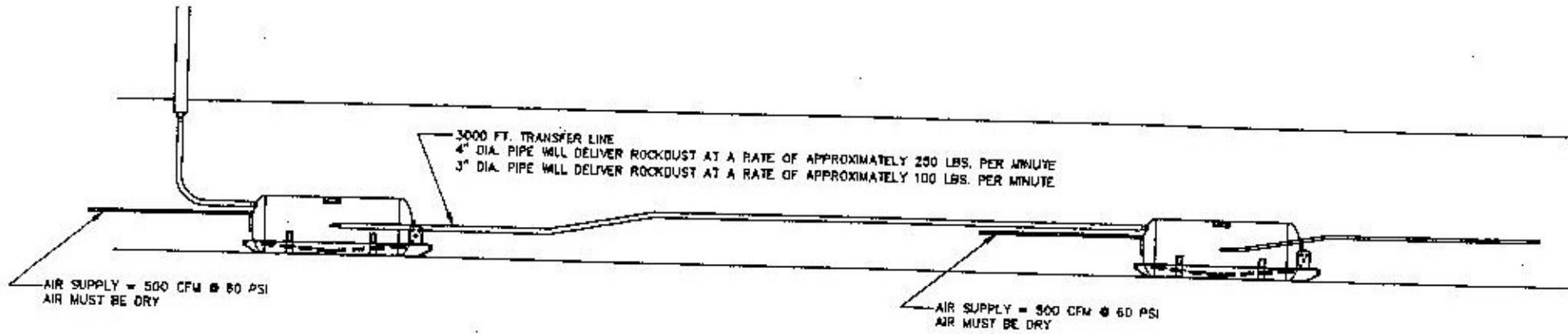
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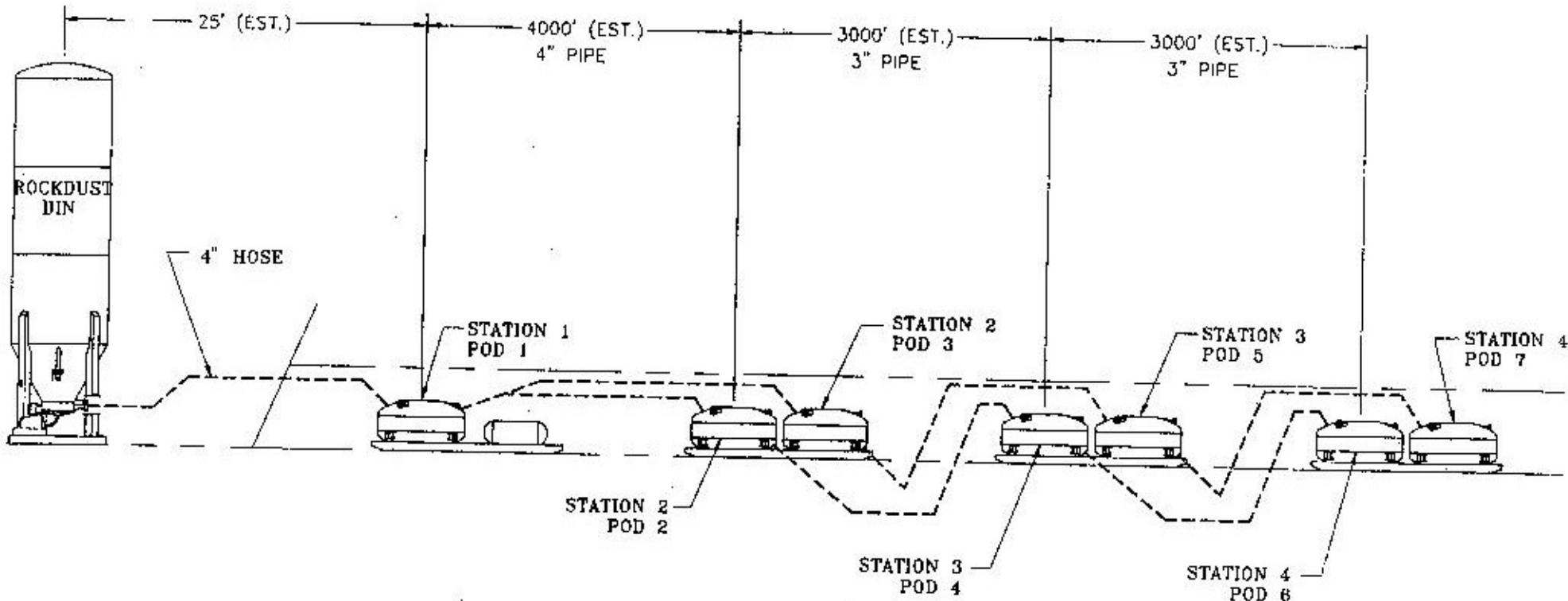
REFERENCES (EXCEPT AS NOTED)	REVISIONS			A. L. LEE	304/934-6361 618/242-6085
	M	H	P		
DECIMAL	+/-	3-1-1999	T.S.		
FRACTIONAL	+/-	2			
ANGULAR	+/-	3		MAR 1996 T.S.	1/96
	+/-			REV 10-23-98	REV 57
	+/-				S60854B



STATION #2	STATION #3	A. L. LEE
		ROCKCAST TRANSFER SYSTEM
		WEST DAY MINE
		1975
		422240



A.L.LEE		
304/934-5361 61B/242-6065		
PIPE LINE SYSTEM		
RM	1/8"=1"	W.W.
2-25-94	W.W.	
		S58401B



STEP #1 FROM POD #1 FILL POD #2 - FILL POD #4 FROM #2 - FILL POD #6 FROM #4

STEP #2 FROM POD #1 FILL POD #3 - FILL POD #5 FROM #3 - FILL POD #7 FROM #5

#### TIME ESTIMATE

5 - 10 MIN TO FILL POD#1

50 TO 60 MIN TO FILL TRANSFER PODS

SCHEMATIC ONLY

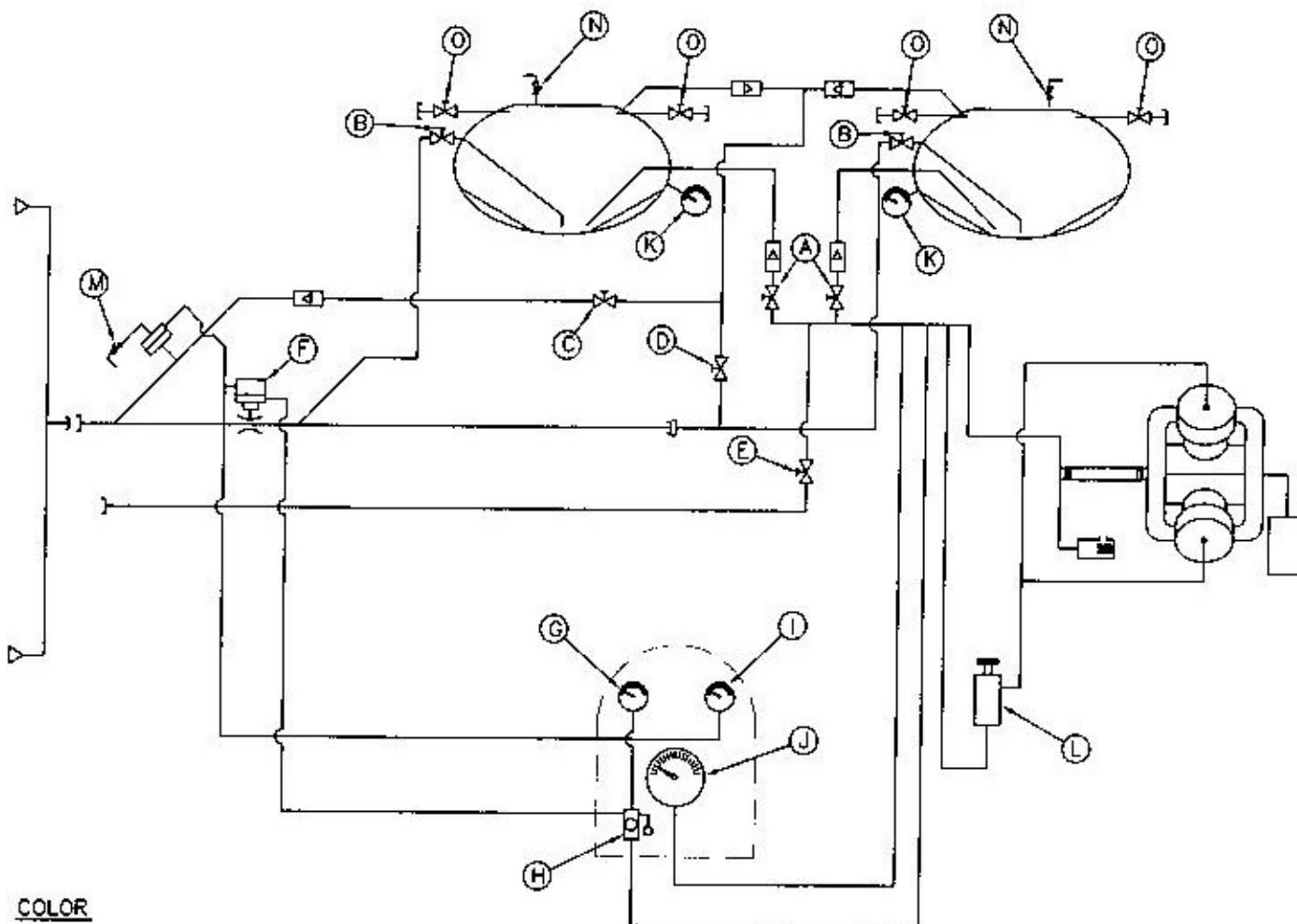
SINGLE PIPE BETWEEN ALL STATIONS

TOLERANCES (EXCEPT AS NOTED)	REVISIONS			DRAWN BY	APPROVED
	M	IN	MM		
DECIMAL	-	-	-		
FRACTIONAL	+/-	+/-	+/-	T.S.	1/8" = 1'
ANGULAR	+/-	+/-	+/-	DATE	7-10-95
				CRX	VPT
					S593368

A.L. LEE

ROCKDUST TRANSFER SYSTEM

95-224



<u>VALVE</u>	<u>COLOR</u>
(A)	BLACK
(B)	BLUE
(C)	GREEN
(D)	RED
(E)	RED

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TOLERANCES EXCEPT AS NOTED		W.L. VERNON DIVISION P.O. BOX 2270 2804 INDUSTRIAL DRIVE W.L. VERNON IL 60644 PHONE: (815) 342-5055		REVISIONS		WEST VIRGINIA DIVISION P.O. BOX 29 901 WEST HIGHWAY LESTER, WV 26885 PHONE: (304) 824-3761	
DECIMAL	FRACTIONAL	REV.	DATE	REV.	DATE	REV.	DATE
+ -	>						
ANGULAR							
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED							

A. L. LEE

TRIPPING DIAGRAM/OPERATING INSTRUCTIONS  
MODEL 620RM W/120S SLAVE UNIT

RM DATE 10/10/93 FILE NO. K-125 SHEET NO. 1 OF 1  
PRINTED 10/10/93 BY A. L. LEE